



Pos.	Part Number	Description {Qty.}	F/C	Pos.	Part Number	Description {Qty.}	F/C
1	2 610 967 200	Housing Assembly	71	37	2 610 994 881	Intermediate Gear	31
2	2 610 315 863	Field 120V	22	39	2 600 100 627	Shim 0.3mm	65
3	2 610 994 880	Armature w/Fan 120V	AW	46	2 610 967 118	Keyed Chuck 3/8"	91
3/5	2 610 967 201	Fan	23	50	2 610 038 609	Cable 80mm	10
4	2 610 967 208	Switch VSR	17	51	2 610 038 675	Cable 160mm	10
5	2 610 967 174	Cord 120V 18/2	11	52	2 610 038 922	Cable 140mm	10
8	2 610 995 426	Nameplate "6215"	9	55	2 610 967 223	Switch Lock	9
9	2 610 968 291	Label "Skil"	9	56	2 610 967 239	Spring	27
13	2 610 967 219	Bushing	60	60	2 610 026 126	Spring Washer {2}	65
16	2 610 967 207	Brush Holder {2}	25	61	2 610 315 386	Screw {7}	89
21	2 610 353 928	Brush Spring {2}	27	62	2 610 027 396	Washer {2}	65
31	2 610 967 211	Bearing Block Assembly	38	747	2 610 028 667	Chuck Key	91
32	2 610 967 204	Level	9	810	2 610 967 236	Brush w/Cable Set	26
33	2 610 967 205	Level Support	9	841	2 610 967 216	Spindle w/Gear Assembly	52
35	2 610 967 222	Bushing	51				

+ = Not Illustrated * = As Required F/C = Failure Code AW = Refer to AW Labor Time Chart