



Pos.	Part Number	Description {Qty.}	F/C	Pos.	Part Number	Description {Qty.}	F/C
1	2 610 968 455	Motor Housing Assembly	71	35	2 610 968 463	Chip Deflector	92
2	2 610 968 468	Field 120V	22	36	2 610 991 476	Felt Pad	9
3	2 610 968 458	Armature 120V	AW	40	2 610 968 490	Cable 200mm	10
3/50	2 610 968 460	Fan		41	2 610 968 452	Switch VS 120V	17
4	2 610 968 456	Switch On/Off	15	42	2 610 326 529	Bushing	82
5	2 610 354 068	Cord 120V	11	43	2 610 346 351	Plate	65
8	2 610 993 026	Nameplate "4470 Classic"	9	45	2 610 968 473	Nut	89
9	2 610 990 560	Label "Skil Classic"	9	46	2 610 346 386	Spring Washer	65
14	2 610 351 861	Ball Bearing {2}	60	47	2 610 990 562	Label "Orbit/Scroll"	9
16	2 610 320 548	Brush Holder {2}	25	52	2 610 968 491	Cable 155mm	10
17	2 610 968 496	Cable 40mm {2}	10	60	2 610 326 578	Screw {10}	89
18	2 610 072 554	Pin	66	61	2 610 327 772	Screw {3}	89
19	2 610 329 896	Terminal Clip {2}	10	63	2 610 968 495	Screw	89
21	2 610 329 898	Brush Spring {2}	27	66	2 610 968 469	Set Screw {2}	89
22	2 610 346 316	Rack	36	810	2 610 968 476	Brush & Holder Set (2ea.) w/pos. 16, 19, 21	27
23	2 610 346 317	Cam	36	825	2 610 346 364	Gear Assembly	34
24	2 610 346 320	Lever	63	827	2 610 968 497	Intermediate Plate Assy.	38
26	2 610 346 330	Counterweight	68	832	2 610 968 467	Scroll Knob Assembly w/pos. 61 {2}	74
28	2 610 346 352	Pusher	57	837	2 610 991 453	Plunger Assembly w/pos. 66 {2}	52
29	2 610 346 358	Rack Retainer	9				
33	2 610 991 456	Foot Plate	88				
34	2 610 346 793	Spring Clip	27				

+ = Not Illustrated * = As Required F/C = Failure Code AW = Refer to AW Labor Time Chart