



Pos.	Part Number	Description {Qty.}	F/C	Pos.	Part Number	Description {Qty.}	F/C
1	2 610 993 855	Housing Assembly	71	40	2 610 968 490	Cable 200mm	10
2	2 610 968 468	Field 120V	22	41	2 610 968 452	Switch VS	17
3	2 610 968 458	Armature w/Fan120V	AW	42	2 610 326 529	Bushing	82
3/50	2 610 968 460	Fan	23	43	2 610 346 351	Plate	65
4	2 610 968 456	Switch On/Off	15	45	2 610 968 473	Nut	89
5	2 610 354 068	Cord 120V 18/2	11	46	2 610 346 386	Spring Washer	65
8	2 610 993 024	Nameplate "4455"	9	47	2 610 967 458	Label "Scroll"	9
9	2 610 967 459	Label "Skil"	9	52	2 610 968 491	Cable 155mm	10
14	2 610 351 861	Ball Bearing {2}	60	60	2 610 326 578	Screw {10}	89
16	2 610 320 548	Brush Holder {2}	25	61	2 610 327 772	Screw {3}	89
17	2 610 968 496	Cable 40mm {2}	10	63	2 610 968 495	Screw	89
18	2 610 072 554	Pin	66	66	2 610 968 469	Set Screw {2}	85
19	2 610 329 896	Terminal Clip {2}	10	84	2 610 321 605	Bearing Block	82
21	2 610 329 898	Brush Spring {2}	27	85	2 610 326 586	Washer	65
22	2 610 346 316	Rack	36	810	2 610 968 476	Brush & Holder Set (2ea.)	27
23	2 610 346 317	Cam	36			w/pos. 16, 19, 21	
24	2 610 968 480	Lever	63	825	2 610 991 452	Gear Assembly	34
26	2 610 346 330	Counterweight	68	827	2 610 968 497	Intermediate Plate Assy.	38
33	2 610 968 466	Foot Plate	88	832	2 610 968 467	Scroll Knob Assembly	74
34	2 610 346 793	Spring Clip	27			w/pos. 61 {2}	
35	2 610 968 463	Chip Deflector	92	837	2 610 968 499	Plunger Assembly	52
36	2 610 991 476	Felt Pad	9			w/pos. 66 {2}	

+ = Not Illustrated * = As Required F/C = Failure Code AW = Refer to AW Labor Time Chart