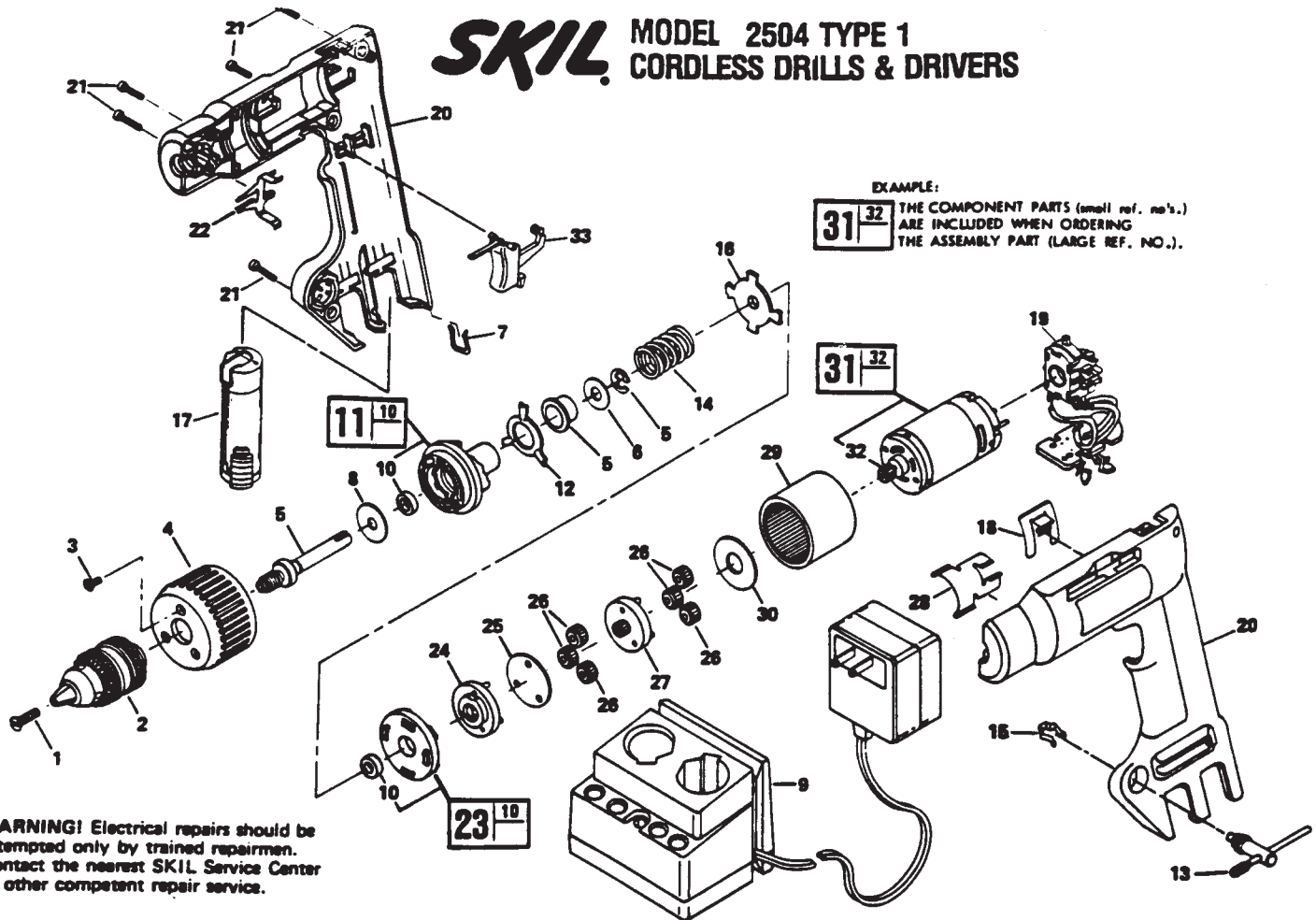


SKIL MODEL 2504 TYPE 1 CORDLESS DRILLS & DRIVERS



EXAMPLE:
31 **32**
 THE COMPONENT PARTS (small ref. no's.)
 ARE INCLUDED WHEN ORDERING
 THE ASSEMBLY PART (LARGE REF. NO.).

WARNING! Electrical repairs should be attempted only by trained repairmen. Contact the nearest SKIL Service Center or other competent repair service.

REF. NO.	PART NO.	PART NAME	REF. NO.	PART NO.	PART NAME
1	68005	SCREW	18	358560	RETAINING CLIP
2	●	CHUCK & KEY SET	19	358570	SWITCH ASSEMBLY
3	351043	SCREW (3)	20	●	HOUSING SET
4	●	COLLAR	21	315386	SCREW
5	358563	SPINDLE SHAFT	22	351041	WEAR PLATE COVER
6	26126	SPRING WASHER	23	351039	CLUTCH ASSEMBLY
7	351046	RETAINING CLIP	24	351049	2nd STAGE CARRIER ASSY
8	354729	WASHER	25	351011	SPACER
9	92909	CHARGER	26	351016	PLANET GEAR
10	351034	SLEEVE BEARING	27	351048	1st STAGE CARRIER
11	351037	CAM ASSEMBLY	28	351040	WEAR PLATE MAIN
12	351012	CAM WASHER	29	357521	RING GEAR
13	●	CHUCK KEY	30	351042	FLAT WASHER
14	351014	SPRING	31	353298	MOTOR ASSY
15	●	KEY RETAINER	32	351015	SUN GEAR
16	351017	CLUTCH PLATE	33	352624	TRIGGER
17	92940	BATTERY PACK			

SPECIAL NOTES:

▲ #904783 IS A KEYLESS CHUCK

● FOLLOWING PARTS ONLY APPLY TO MODELS INDICATED

REF. NO.	MODEL 2273	MODEL 2504	PART NAME
2	904783 ▲	67974	CHUCK & KEY SET
4	352856	351007	COLLAR
13	—	351010	CHUCK KEY
15	—	351023	KEY RETAINER
20	904820	358577	HOUSING SET