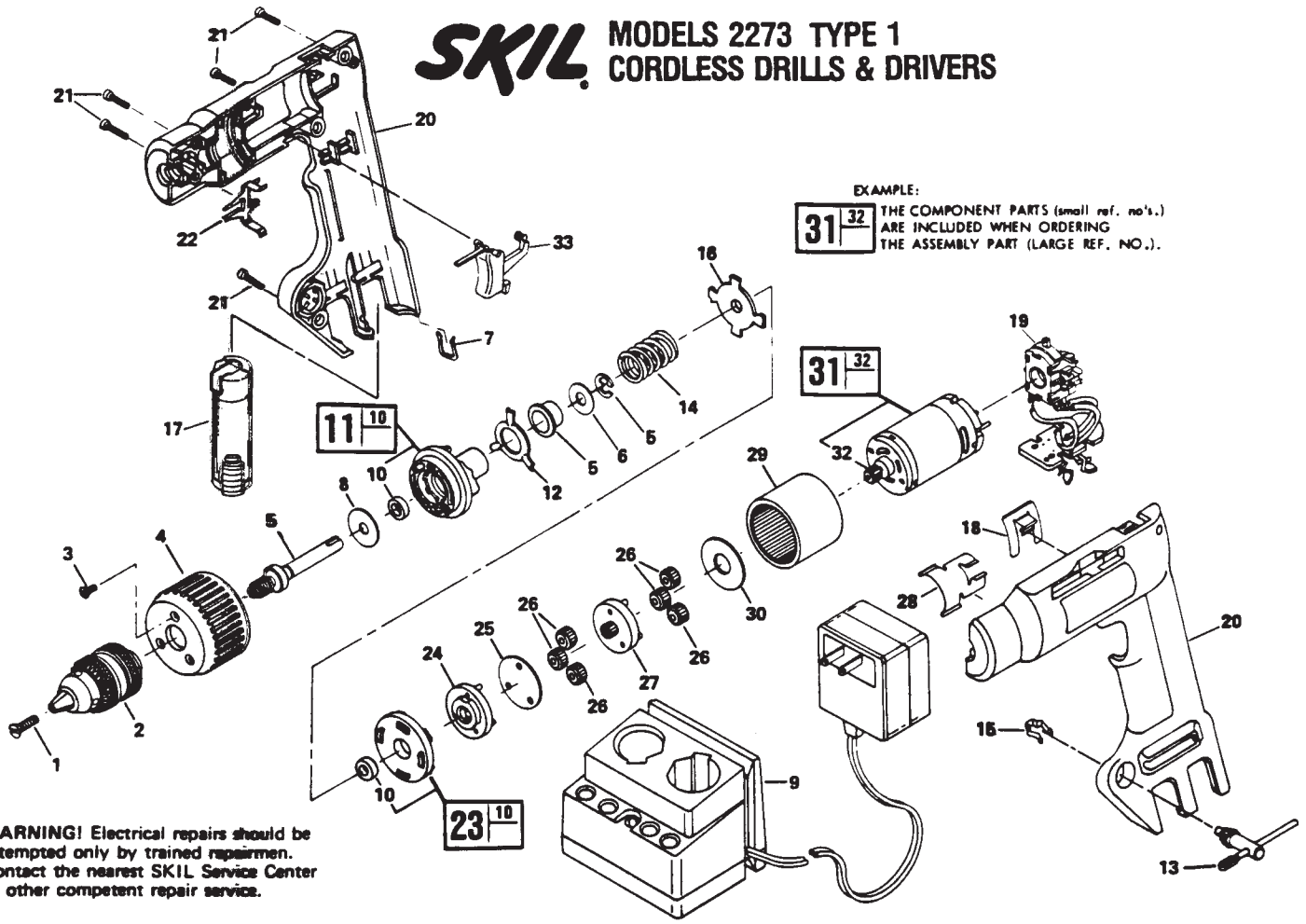


SKIL MODELS 2273 TYPE 1 CORDLESS DRILLS & DRIVERS



EXAMPLE:
31 **32** THE COMPONENT PARTS (small ref. no's.)
 ARE INCLUDED WHEN ORDERING
 THE ASSEMBLY PART (LARGE REF. NO.).

WARNING! Electrical repairs should be attempted only by trained repairmen. Contact the nearest SKIL Service Center or other competent repair service.

REF. NO.	PART NO.	PART NAME
1	68005	SCREW
2	●	CHUCK & KEY SET
3	351043	SCREW (3)
4	●	COLLAR
5	358563	SPINDLE SHAFT
6	26126	SPRING WASHER
7	351046	RETAINING CLIP
8	354729	WASHER
9	92909	CHARGER
10	351034	SLEEVE BEARING
11	351037	CAM ASSEMBLY
12	351012	CAM WASHER
13	●	CHUCK KEY
14	351014	SPRING
15	●	KEY RETAINER
16	351017	CLUTCH PLATE
17	92940	BATTERY PACK

REF. NO.	PART NO.	PART NAME
18	358560	RETAINING CLIP
19	358570	SWITCH ASSEMBLY
20	●	HOUSING SET
21	315386	SCREW
22	351041	WEAR PLATE COVER
23	351039	CLUTCH ASSEMBLY
24	351049	2nd STAGE CARRIER ASSY
25	351011	SPACER
26	351016	PLANET GEAR
27	351048	1st STAGE CARRIER
28	351040	WEAR PLATE MAIN
29	357521	RING GEAR
30	351042	FLAT WASHER
31	353298	MOTOR ASSY
32	351015	SUN GEAR
33	352624	TRIGGER

SPECIAL NOTES:

▲ #904783 IS A KEYLESS CHUCK

● FOLLOWING PARTS ONLY APPLY TO MODELS INDICATED

REF. NO.	MODEL 2273	MODEL 2504	PART NAME
2	904783 ▲	67974	CHUCK & KEY SET
4	352856	351007	COLLAR
13	—	351010	CHUCK KEY
15	—	351023	KEY RETAINER
20	904820	358577	HOUSING SET